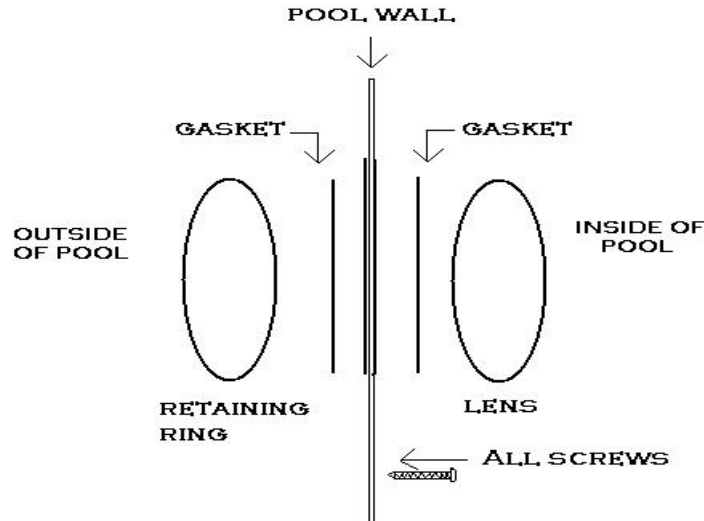


TUFF POOLS

VIEW PORT INSTALLATION



1. Your View Port Kit will include: 4 Lenses, 4 Outside Retaining rings, 1 package of (72) screws, and 8 gaskets.
****TIP: FILL THE POOL with 3" of water before installing lenses.***
2. Lay one gasket on top of a lens, lining up the holes. Then from the lens side, place 4 screws through the lens and gasket in a cross pattern (one top, one bottom and one on each side). From the inside of pool, line up the screws with pre-punched holes (making sure the gasket is between the lens and the wall of the pool) in the pre-cut View Port area and push screws through.
3. Then place your second gasket over the screws on the outside of the pool.
4. Line up your Outside Retaining ring with screws and loosely attach screws to the ring.
****TIP: You will need an extra person on the outside of the pool to put pressure on the ring when you tighten the screws from the inside.***
5. Push the remainder of the screws on the through the lens, gaskets and wall of the pool, making sure they line up with the Outside Retaining Ring and loosely attach all screws.
6. Tighten all screws, in a star pattern, until the lens is secured to the pool. Use of a drill or screw gun is helpful here. **SCREWS MUST BE VERY SNUG BUT, DO NOT OVER TIGHTEN YOU CAN CRACK THE LENS!**
7. Repeat this procedure for all 4 View Ports.

NOTE: The lens and ring must be very snug against the wall of the pool, if small drips or leaks occur from around the view port, make sure all screws are fully tightened. If a small amount leaking persists, wait about two weeks and the leak should subside once the gaskets expand in the heat of the sun.